



Richards-Wilcox
Garage Doors

ROLLTITE™

QUICK REFERENCE GUIDE



Rolltite Door Systems are made from aluminum, steel, or stainless steel available in a variety of gauges. With a proven track record for durability, these doors are ideal for all types of applications, including industrial, agricultural, commercial, warehouses, retail stores, pharmacies, and schools.

They will perform in the most demanding environments, and are safe and secure enough to protect against theft or vandalism. Our rolling steel doors, shutters and grilles require minimal maintenance and are easy to install and are a perfect fit for your needs. Rolltite doors are built to last.



Rolltite **R300** Service Doors

PRODUCT TYPE	STEEL	GALVANIZED
Series	R300	
Models	R322	R324
Status	Available	
Material / Colour	Painted Steel (white, gray, tan, or powder coat)	
Slat Gauge	24-ga & 22-ga	
Slat Size	3"	
Maximum Size Width x Height	12'x12'	16'x16'
Slat Profile	Flat (250) or Curved (288)	
Standard Guides	12-ga Galvanized Steel	
Guide Options	3-Piece Structural Steel & Windload 3-Piece SS Guides	
Standard Bottom Bar	2"x1-1/2" Galvanized Steel Fastened to Aluminum Retainer	
Bottom Bar Options	Structural Steel Fastened to Aluminum Retainer	
Standard Hood	No Hood (hood optional)	
Hood Option	24-ga Hood	
Option For Cylinder Lock	No	



Rolltite R400 Service Doors

PRODUCT TYPE	STEEL	GALVANIZED	STAINLESS STEEL	ALUMINUM	PERFORATED
Series	R400				
Model	R418, R420 R422 R424	R420 R422 R424	R422S	R416A	R420
Material / Colour	Painted Steel (white, gray, tan or powder coat)	Galvanized Steel Only (unpainted acrylic coated front and back)	Stainless Steel #4 Finish Service Door	Aluminum or Powder Coated Aluminum	Service Door Perforated Gray or Powder Coated
Slat Gauge	24, 22, 20, 18-ga Steel	24, 22, 20-ga Steel	22, 20-ga Stainless Steel	Aluminum .050"	20-ga Perforated Steel
Slat Size	3"				
Maximum Size Width x Height	In 18-ga 30'x30' or 40'x20'	26'x26'	24'x24'	16'x16'	24'x24'
Slat Profile	Flat or Curved (curved not available in 18-ga)	Flat (265 or 250) or Curved (288)	Flat Slat Only (265 only)	Flat Slat Only (265 only)	Flat Slat Only (265 only)
Standard Guides	3-Piece Structural Steel				
Guide Options	None	None	Stainless Steel	Aluminum	Stainless Steel
Standard Bottom Bar	Two Structural Steel Angles	Two Structural Steel Angles	Two Stainless Steel Angles	Two Aluminum Angles	Two Structural Steel Angles
Bottom Bar Options	Hot Dipped Galvanized	Hot Dipped Galvanized	Two Structural Steel Angles	Two Structural Steel Angles	None
Standard Hood	24-ga Steel	24-ga Galvanized	24-ga Galvanized	24-ga Galvanized	24-ga Steel
Hood Option	No Hood	No Hood	24-ga Stainless Steel	Aluminum	No Hood
Cylinder Lock	Yes				



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Rolltite **R500** Fire Doors

PRODUCT TYPE	STEEL	STAINLESS STEEL
Series	R500	
Model	518 520 522	520S 522S
Material / Colour	Fire Door Painted Steel (white, gray, or tan)	Fire Door Stainless Steel Service Fire Door
Slat Gauge	22, 20, 18-ga Steel	22, 20-ga Stainless Steel
Slat Size	3"	
Maximum Size Width x Height	24'x24' or 30'x20' not to exceed 600 sq ft	24'x24'
Slat Profile	Flat Slat Only (265 only)	
Standard Guides	3-Piece Structural Steel	
Guide Options	None	
Standard Bottom Bar	Two Structural Steel Angles	Two Stainless Steel Angles
Bottom Bar Options	Hot Dipped Galvanized	Two Structural Steel Angles
Standard Hood	24-ga Steel	24-ga Galvanized
Hood Option	None	24-ga Stainless Steel
Option for Cylinder Lock	No	



Rolltide **R550** Fire Doors

PRODUCT TYPE	STEEL	STAINLESS STEEL
Series	R550	
Model	R550	R550S
Material / Colour	Painted Steel Fire Shutter (white, gray, tan, or galvanized steel in 22-ga only)	Fire Shutter Stainless Steel
Slat Gauge	22-ga	
Slat Size	1-1/2"	
Maximum Size Width x Height	12'x8'	
Slat Profile	Flat Only	
Standard Guides	Steel	
Guide Options	None	
Standard Bottom Bar	Steel	Stainless Steel
Bottom Bar Options	None	
Standard Hood	24-ga	
Hood Option	N/A	24-ga Stainless Steel
Option for Cylinder Lock	No	



Rolltite **R600** Insulated Service Doors

PRODUCT TYPE	STEEL	GALVANIZED	STAINLESS STEEL
Series	R600		
Model	R618 R620 R622 R624	R620 R622 R624	R622S
Material / Colour	Painted Steel (white, gray and tan) or powder coat	Galvanized Steel (unpainted acrylic coated front and back)	Insulated LIP or FIP - Stainless Steel Service Door
Slat Gauge	24, 22, 20, or 18-ga with 24-ga Back Slat Standard (22-ga optional)	24, 22, or 20-ga with 24-ga Galvanized Back Slat Standard	22 or 20-ga Stainless Steel with 24-ga Backer
Slat Size	3"		
Maximum Size Width x Height	26'x30' or 31'x20	24'x24'	24'x24'
Slat Profile	Flat Slat Only (265 only)		
Standard Guides	3-Piece Structural Steel		
Guide Options	Hot Dipped Galvanized	Hot Dipped Galvanized	Stainless Steel
Standard Bottom Bar	Two Structural Steel Angles		
Bottom Bar Options	Hot Dipped Galvanized	Hot Dipped Galvanized	Stainless Steel
Standard Hood	24-ga Steel with Hood Baffle	24-ga Galvanized with Hood Baffle	24-ga Stainless Steel with Hood Baffle
Hood Option	Omit Hood Baffle		
Option For Cylinder Lock	Yes		



Rolltite **R700** Counter Shutters

PRODUCT TYPE	ALUMINUM	STEEL	STAINLESS STEEL
Series	R700		
Model	R722A	R722 R724	R7225
Material / Colour	Anodized Aluminum Counter Door	Painted Steel (white, gray, tan, or galvanized steel in 24 or 22-ga only)	Stainless Steel Counter Door
Slat Gauge	Aluminum .050"	22-ga or 24-ga Steel	22-ga Stainless Steel
Slat Size	1-1/2"		
Maximum Size Width x Height	14'x10'		
Slat Profile	Flat Only		
Standard Guides	Aluminum		
Guide Options	None	None	Stainless Steel
Standard Bottom Bar	Aluminum	Aluminum	Stainless Steel
Bottom Bar Options	Tubular (required for cylinder locks)		
Standard Hood	Aluminum	Painted Steel	Stainless Steel
Hood Option	Steel	Aluminum	Steel or Aluminum
Option For Cylinder Lock	Yes		

COACH



Rolltite **R800** Grille

PRODUCT TYPE		GRILLE
Series	R800	
Material / Colour	Aluminum Grilles	
Slat Gauge	N/A	
Slat Size	19'-11" x 16'-0"	
Maximum Size Width x Height	N/A	
Slat Profile	Aluminum	
Standard Guides	None	
Guide Options	Steel	
Standard Bottom Bar	None	
Hood Options	Yes	



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